

# SOUTH PRODUCTION NOTES

Oct 28, 2015

7-3 Shift notes

**BASF EMPLOYEES**

35 Last Recordable

35 Last Lost Time

**SAFETY Notes:** Strains and Sprains are the most common workplace injury. Take time to loosen up before starting a job.

**Title V Notes:** Extra effort needed to keep an eye on Trimer as we are running 4601. PLEASE watch stack, monitor suction at HMI display for pfaudler, and maintain proper chem tank make-up. GO SLOW AND BE SAFE!!!!

Trimer stage 1 reading on afternoon shift was out of spec for the 4601 readings.

Powder room bag house was also out of range.

## #1 MED / AI 5637:

The Pulva feeder is not working, WO Written to have this looked at in the morning

One more wet mix batch to run. The Vac-U-Max vacuum relief valve has been temporarily fixed (new valve on order) and is okay to run. We can start up line and OK to accumulate up to 20 bags on floor per John Bodmann.

## #1 RC / AI 5637:

Kirk still investigating burner #9. Could not control temp when attempting to run without burner #9.

Run all of the drums of oversize through the calciner with it exhausting to the F-1 scrubber, or trimer if New Pfaudler not running.

Fed on first shift and first half of second shift when pfaudler was down.

## #2 MED line / Cleaning for D 0768 SSD:

Need to power wash and flush out mixer. Clean minor stations 4 and 5 in powder room.

## #2 RC/ Cleaning for D 0768 SSD:

Waiting on 5" dam installation (work order written), will try to schedule for Wed.

## #3 MED line / AI 4126:

Line was restarted on second shift. Continue

There are inserts in GL office. Keep a close eye on the ammonia valve that it does not stick open and deliver too much.

**End seals will need greased once a shift.**

### **#3 RC / AI 4126 next:**

Started up on second shift. Continue.

Make sure that liners are pulled down in drums or material may back up.  
Use Densification switch to vibrate material when drums are getting close to being full if needed.

### **#4 RC / D-5206:**

Started feeding on midnight shift.

### **#5 RC / Hold for refractory repair:**

Cleaning is ongoing, area roped off from earlier work

Need to have the calciner top moved so that we can access the National dryer bag station. DL Page will work on shortly...

The Feed end rotolock has been dropped so that we can clean it out (it was clogged with material).

New cartridges for the Discharge end vacumax are now in the store room.

Please sign out when taking.

Need a WO to reinstall feed end rotolock.

WOW for the 5A blowdowns again. They are still not working well

### **#6 RC & Dryer / D 0754:**

Screens have been changed and we tried to light the calciner on midnights. But will need an electrician to take a look at it. WO Written

Exhaust to the Sly only. CTO not needed for this product.

### **West Pfaudler / D 4601**

1<sup>st</sup> impreg is currently drying.

On the new panel-view, Kirk has added a pfaudler lid pressure average in the upper left corner. It is not really giving us a good number as to the pressure in the pfaudler.

### **East Pfaudler/ D 0754 (ICR 220 L) next:**

1<sup>st</sup> batch made on midnight shift.

**6 Tank: Tank empty**

**7 Tank: Cleaned and rinsed**

### **National Dryer / D-5206.**

Continue feeding as material is available.  
Watch buggies for leaking solution and clean up immediately.  
Someone left a metal rod in the hopper for the dryer, and then a buggy was lifted and caused the rod to get jammed in the hopper.  
We need to take a sample of material off the dryer for Grodecki.

### **PK Blender - hold:**

PK has been washed out.  
Floor has been washed down.  
Dust collector can be blown down by switching the magnahelic gauge to 0 and then shutting off the blower when it starts to blow down.  
DC gauge has been added to the Wonderware and has been moved over to near the weight tank.  
Gauge should be reset at 3.5 and 4.25

### **Abbe Blender: D 5206**

Will continue to make batches as able (manpower).  
Make sure to alternate lot 490 bags and lot 480 bags. Bill Grodecki's instructions should be on the floor to follow.  
Elevator has been fixed and is currently working  
HF CD and sign in sheet are in the control room.  
Operators may need a refresher on HF and procedures for running 5206.

### **Tower 3 / QVAM next**

Tower has been loaded and started up again.  
All samples from partial load must be taken to QA lab so the lab can comp each lot for retains. The "extra" samples will need to be picked up from the lab and returned to the towers area in order to be put into the last partial drum and complete the material balance.

### **Tower 6 / DPT 101:**

Unloaded and holding.  
Need to have Kirk troubleshoot when tower is under H2.

### **Cu-0860 repacking in screening room:**

Screening should be finished on day shift. Start repacking back up immediately.  
Continue with inspection and repacking/repainting of lots 341-349 and 363-369.  
Be certain that every drum completed is logged.  
Steam heater was turned on in screening room.

### **North Screener / DPT-0101:**

Only 2 drums left to screen approx

### **South Screener / DPT-0101:**

**Only 2 drums left to screen approx**

**#2662 (west) Pill Machine /**

**Back together and holding**

**#2664 (east) Pill Machine /**

**Back together and holding.**

**TK #2 / down:**

**Unloaded all cars for refractory repairs.**

**TK #4 / Cu 0540:**

**Continue loading and unloading.**

**Milling V 2046:**

**Milling has been completed. Samples have been taken down to the lab.**

**Harrop Kiln / Al 3920:**

**All material is finished. Need to evaluate if we can rebuild the cars while it is down.**

**Building 27 Belt Filter / Cu 6081:**

**Continue to run**

**Putting excess bags in the rail shed. When receiving Copper nitrate from the North end, it will be necessary to have the suction at -5 or more on the scrubber to tanks 109/110 in order for the North end to get their prompt to send the solution.**

**PRODUCTION PRIORITIES:**

- 1) #6RC/East Pfaudler**
- 2) West Pfaudler/Trimer**
- 3) South Precip/Dry**
- 4) #2 MED/#2RC**
- 5) #2 RC North**
- 6) Reduction Towers**
- 7) #3 MED/#3RC**
- 8) #1 MED/#1RC**
- 9) Abbe/National Dryer/#4 RC**